



**RIMEX**

METALS GROUP

Specialists in Metal Finishes

Architecture • Interior Design • Exterior Design • Signage  
Elevators • Machinery • Refrigeration & Catering • Transit



Australia • France • Germany • South Africa • Spain • UK • USA



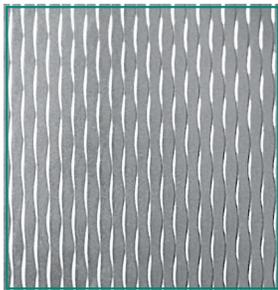
# PATTERNED FINISHES

The Patterned Finishes are manufactured by cold rolling various metals in sheet and coil format. The patterned product is then levelled and processed for flatness.

## NOTE:

Standard manufacturing parameters are stated throughout this product catalogue. Please enquire for non-standard requirements as these may be possible.

The pattern definition can fall outside normal definition and registration requirements for gauges thicker than 1,5 mm. Pattern definition will change with thicker gauges and can differ to samples. Pattern definition can also vary with different batch materials and with separate orders.

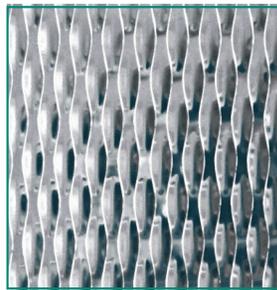


**2WL**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 1,0 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 1,2 mm MAX

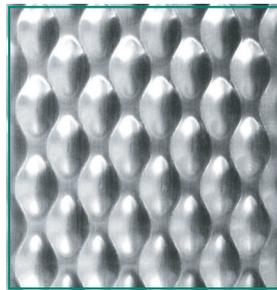


**5WL**

**Width:**  
1000 mm and 1250 mm STD, 1500 mm ON REQUEST

**Gauge (Stainless Steel):**  
0,3 mm MIN 2,0 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 2,5 mm MAX

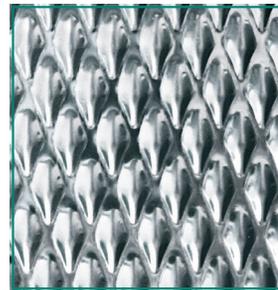


**6WL**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,1 mm MIN 2,5 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 3,0 mm MAX

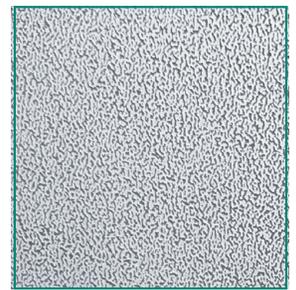


**7GM®**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 2,0 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 2,5 mm MAX



**SANDSTAR**

**Width:**  
1.250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,5 mm

*OTHER GAUGES BY APPLICATION.*

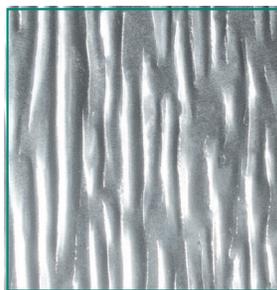


**9EH**

**Width:**  
1000 mm and 1250 mm STD, 1500 mm ON REQUEST

**Gauge (Stainless Steel):**  
0,4 mm MIN 2,0 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 2,0 mm MAX



**10WG**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 1,5 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 2,0 mm MAX

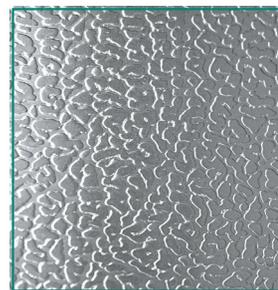


**IIPS**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 1,5 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 1,5 mm MAX

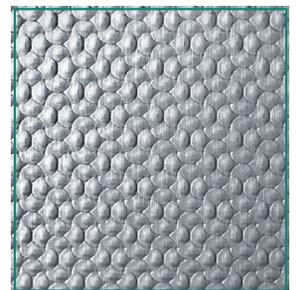


**LEATHER OneTex™**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,2 mm, 1,5 mm STANDARD

*OTHER GAUGES BY APPLICATION.*



**I3SD**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 1,0 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 1,0 mm MAX

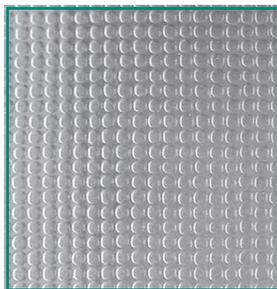


**CAMBRIDGE**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 1,5 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 2,0 mm MAX

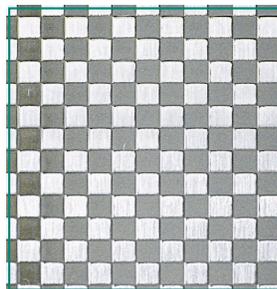


**CANVAS OneTex™**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,0 mm, 1,25 mm, 1,5 mm, 2,0 mm

*OTHER GAUGES BY APPLICATION.*



**CHECKS OneTex™**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,0 mm, 1,25 mm, 1,5 mm, 2,0 mm

*OTHER GAUGES BY APPLICATION.*

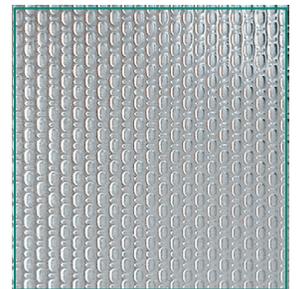


**ICEFLOWER**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,25 mm, 1,5 mm STANDARD

*OTHER GAUGES BY APPLICATION.*



**LINEN OneTex™**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,0 mm, 1,25 mm, 1,5 mm, 2,0 mm

*OTHER GAUGES BY APPLICATION.*

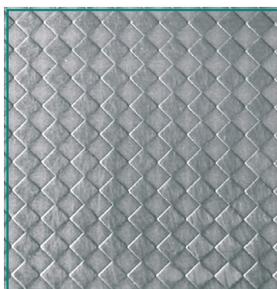


**QUILTED**

**Width:**  
1000 mm and 1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,4 mm MIN 0,8 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 1,2 mm MAX



**RHOMBOIDS OneTex™**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,2 mm, 1,5 mm, 2,0 mm

*OTHER GAUGES BY APPLICATION.*

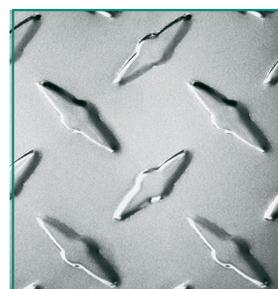


**SQUARES OneTex™**  
(Stainless Steel only)

**Width:**  
1250 mm STANDARD

**Gauge (Stainless Steel):**  
0,8 mm, 1,2 mm, 1,5 mm, 2,0 mm

*OTHER GAUGES BY APPLICATION.*



**TreadTex®**

**Width:**  
1000 mm and 1250 mm STD, 1500 mm ON REQUEST

**Gauge (Stainless Steel):**  
0,4 mm MIN 3,0 mm MAX

**Gauge (Aluminium):**  
0,4 mm MIN 3,0 mm MAX

## FORMS OF SUPPLY

### METALS

**Stainless steel:** all grades including 1.4016 • 1.4301 • 1.4401 • 1.4404 • 1.4571

**Aluminium:** all grades including 1000, 3000 and 5000 series.

**Brass, Bronze, Copper, Carbon steels, Galvanised steels, Mild steels and Titanium.**

*OTHER METALS AVAILABLE UPON REQUEST.*

### FINISHES

**Stainless steel:** 2B, bright annealed, bead blasted [see Granex™ Finishes], coloured stainless steel [see ColourTex® Finishes] and various polish options [see Other Polished Finishes].

**Aluminium:** mill, satin, brushed and polished finishes.

### LENGTHS

Standard lengths are 2000 mm, 2500 mm and 3000 mm. NON-STANDARD LENGTHS ARE AVAILABLE UPON REQUEST.

### WIDTHS

Standard widths are 1000 mm and 1250 mm. INDIVIDUAL PATTERN PARAMETERS ARE AS STATED BELOW THE PRODUCT IMAGES. NON-STANDARD SLIT WIDTH REQUIREMENTS ARE AVAILABLE UPON REQUEST. PLEASE CHECK GAUGE AND WIDTH COMPATIBILITY BEFORE SPECIFYING OR ORDERING THE 7GM® PRODUCT.

# COLOURTEX® FINISHES

ColourTex® can be combined with the substrate finishes of mirror or satin polishes, GRANEX™ bead blast or with Rimex's other product lines of Patterned or MetalArt™ finishes.

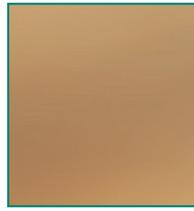
ColourTex® is a sheet product available on stainless steel only. The colours produced under the ColourTex® process are; black, blue, bronze, champagne, charcoal, gold and rosy gold.



**MIRROR**  
Black



**MIRROR**  
Blue



**MIRROR**  
Bronze



**MIRROR**  
Champagne



**MIRROR**  
Gold



**SATIN SATIN**  
Black Charcoal



**SATIN**  
Electro-Blue



**SATIN**  
Electro-Bronze



**SATIN**  
Electro-Champagne



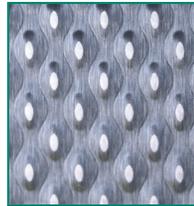
**SATIN**  
Electro-Gold



**CHECKS**



**LEATHERGRAIN**



**PAGODA**



**PALADIN**



**PAMPAS**



**PEARL**



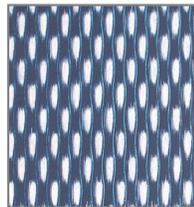
**PEGASUS**



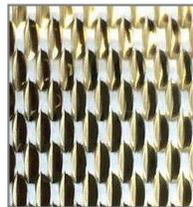
**PINSTRIPES**



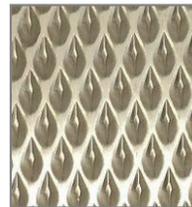
**PIPPIN**



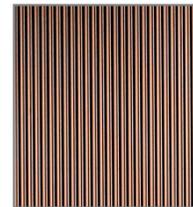
**POPPY**



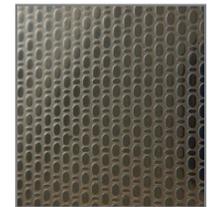
**PRISM**



**PYRAMID**



**CAMBRIDGE**



**LINEN**

## FORMS OF SUPPLY

### METALS

Stainless steel: all grades including 1.4016 (limited) • 1.4301 • 1.4401 • 1.4404

### FINISHES

Stainless steel: mirror, satin and vibration polishes [see Other Polished Finishes], bead blasted [see GRANEX™ Finishes] and patterned coloured stainless steel [see ColourTex® Finishes] and combined with custom etched designs [see MetalArt™ Finishes].

### LENGTHS

Standard lengths are 2000 mm, 2500 mm and 3000 mm and the maximum length is 3100 mm. Non-standard lengths are available upon request.

### WIDTHS

Standard widths are 1000 mm and 1250 mm. Individual pattern parameters are as stated below the product images. Non-standard slit width requirements are available upon request. Please check gauge and width compatibility before specifying or ordering the Pyramid product.

### THICKNESSES

Thicknesses do range from 0,6 to 2,0 mm depending on pattern and finish. Non-standard thicknesses are available upon request.

### NOTE:

The nature of coloured stainless steel is that the colour and/or tone may vary in different lighting conditions, between batches of stainless steel and production runs. It is often necessary to agree control samples prior to manufacture.

On larger orders it is advisable to agree control samples to define an agreeable colour range prior to the placing of an order. Unless control samples are agreed Rimex is not responsible for differences in tone and appearance of the ColourTex® product.

Due to the nature of the manufacturing process all ColourTex® products will be supplied with holes approximately 5 mm in diameter that run down the length of one side of each sheet every 1000 mm.

# BEAD BLASTED/GRANEX™ FINISHES

The GRANEX™ Finishes involve the controlled bead blasting of sheet and coil stainless steel and other metals with various media to produce a range of matt finishes in different coarsenesses.

Most bead blast providerspeen components rather than sheet material. By comparison because Rimex has extensive expertise in sheet raw material selection and handling alongside its abilities in metal finishing, the GRANEX™ finishes produced by Rimex are more reliably consistent and are of a superior quality to those offered by other producers.



**GRANEX™ MIA**



**GRANEX™ CIA**

### NOTE:

Thicker gauges are available but the consistency of the visual appearance of raw material tends to deteriorate over 2,0 mm and this can effect the appearance of the GRANEX™ Finishes with thicker gauges. The GRANEX™ product can be supplied with minor defects which are present in the raw material. This is the nature of the finish.



**GRANEX™**  
Black



**GRANEX™**  
Blue



**GRANEX™**  
Bronze



**GRANEX™**  
Champagne



**GRANEX™**  
Gold

## FORMS OF SUPPLY

### METALS

Stainless steel: all grades including AISI 430 • 304 • 316 Other metals manufactured upon request.

### FINISHES

Stainless steel: 2B, bright annealed, patterned finishes, coloured stainless steel [see ColourTex® Finishes].

### LENGTHS

Standard lengths are 2000 mm, 2500 mm and 3000 mm. Non standard lengths are available upon request.

### WIDTHS

Standard widths are 1000 mm and 1250 mm. Non-standard widths are available upon request.

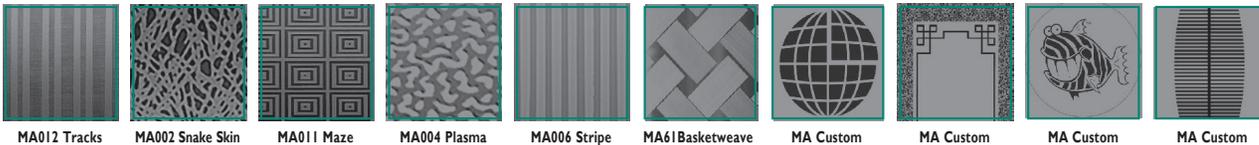
### THICKNESSES

Thicknesses do range from 0,6 to 2,0 mm depending on pattern and finish. Non-standard thicknesses are available upon request.

# METALART™ FINISHES

The MetalArt™ Finishes is a collective description of the effects that can be produced on stainless steel and other metals by different processes that include controlled etching, the ColourTex® or bead blasting processes, colour stripping or any of the other processes manufactured by Rimex.

Below shown standard designs with already setup artwork, as well as unique custom designs, which are easily produced by transferring your computer generated artwork onto stainless steel and other metals. These can be simple or complex designs utilising several finishing techniques including the ColourTex® or bead blasting processes, colour stripping or any of the other processes manufactured by Rimex.



**NOTE:**  
For full details of the MetalArt™ range, please visit the MetalArt™ section on our website: [www.rimexmetals.com](http://www.rimexmetals.com)

## FORMS OF SUPPLY

**METALS**  
Stainless steel: all grades including: 1.4301 • 1.4401 • 1.4404  
OTHER ARCHITECTURAL METALS SUCH AS BRASS AND BRONZES ARE POSSIBLE.

**FINISHES**  
Bead blasted, etched, polishes including brush, satin and mirror polishes, utilisation of the ColourTex® process, colour stripping; all of these can be used in combination together. PLEASE ASK FOR FURTHER DETAILS.

**LENGTHS**  
Standard lengths are 2000 mm and 2500 mm. LONGER LENGTHS ARE AVAILABLE UPON REQUEST.

**WIDTHS**  
Standard widths are 1000 mm and 1250 mm.

**GAUGES**  
0,8 mm to 1,5 mm as standard.

# SUPERMIRROR



Rimex's SuperMirror is as near a perfect polish that can be produced on stainless steel. SuperMirror is blemish free and has perfect reflective quality.

The reflectivity of SuperMirror creates light and space and is easily fabricated. Unlike glass mirror, SuperMirror can be used in food preparation, ceiling and high pedestrian areas because it will not shatter.

Rimex's SuperMirror – higher quality than Mirror No. 7 – superior quality of mirror-polished stainless steel.



## FORMS OF SUPPLY

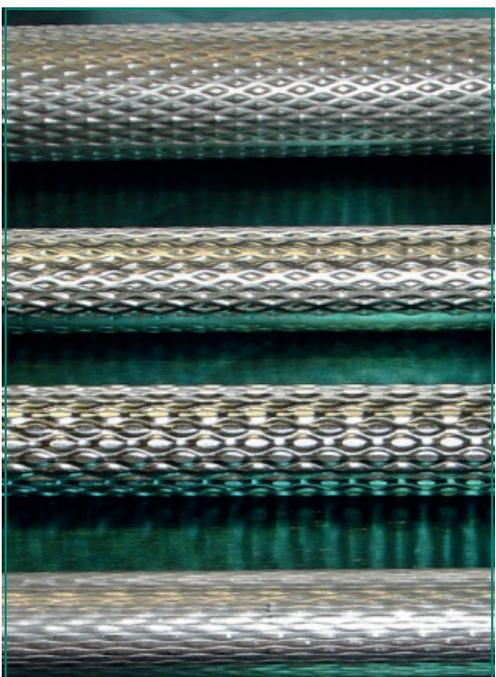
**METALS**  
Stainless Steel: all grades including 1.4301 • 1.4404

**LENGTHS**  
2440 mm and 3050 mm.  
OTHER SIZES SUPPLIED BY SPECIAL ARRANGEMENT AND SUBJECT TO MINIMUM QUANTITIES.  
No.7 MIRROR POLISHED STAINLESS STEEL ALSO AVAILABLE UPON REQUEST.

**WIDTHS**  
1220 mm.

**GAUGES**  
0,8 mm, 1,0 mm, 1,2 mm, 1,5 mm and 2,0 mm.

# RIGITUBE™



RigiTube® is a patterned tube product that provides grip, durability and aesthetics that plain unpatterned tubing fails to offer.

Approved by disabled associations as a safety fitting because of its properties in providing grip to transit, engineering and architectural applications RigiTube® has practical benefits beyond aesthetics.

Durable and readily fabricated, RigiTube® can be used in all environments for foot and hand rail purposes. The use of a pattern will also hide and deflect scratches and dents.



## FORMS OF SUPPLY

**METALS**  
Stainless Steel: all grades including: 1.4016 • 1.4301 • 1.4404

**DIAMETERS**  
30 mm and 35 mm.

**LENGTHS**  
3000 mm and 6000 mm.  
REQUIREMENTS OUTSIDE THESE FORMS OF SUPPLY BY SPECIAL ARRANGEMENT.

**GAUGES**  
1,2 mm and 1,5 mm.

**PATTERNS**  
6WL, 7GM® and 7GM® reverse are sold as standard.  
OTHER PATTERNS ARE AVAILABLE ON REQUEST AND MAY BE SUBJECT TO MINIMUM QUANTITY REQUIREMENTS.

# T22 COLOURED FINISHES

The T22 range of dynamic coloured products offers an extended set of options to the ColourTex® (INCO) coloured products.

Unlike the living colour qualities of the ColourTex® range of products, the T22 range, which are produced via a deposition process, offer a more solid coloured effect, commonly available off the shelf in core thicknesses, which has proven ideally suited to shopfitting, interior design and signage industries.

T22 is a sheet product available on stainless steel only. The colours produced under the T22 process are: Prestige Gold, Quartz Bronze, Champagne, Onyx Black, Prestige Rosy Gold and Sapphire Blue.



**T22 Black Mirror**



**T22 Sapphire Blue Mirror**



**T22 Quartz Bronze Mirror**



**T22 Prestige Rosy Gold Mirror**



**T22 Prestige Gold Mirror**



**T22 Champagne Mirror**



**T22 Black Hairline**



**T22 Quartz Bronze Hairline**



**T22 Prestige Rosy Gold Hairline**



**T22 Prestige Gold Hairline**



**T22 Champagne Granex**



**T22 Sapphire Blue Granex**

## FORMS OF SUPPLY

**METALS**  
Stainless steel: grades including AISI 304 • 316 Other metals manufactured upon request.

**FINISHES**  
Stainless steel: 2B, bright annealed, patterned finishes, coloured stainless Steel [see ColourTex® Finishes].

**WIDTHS**  
Standard widths are 1000 mm and 1250 mm. Non-standard widths available upon request.

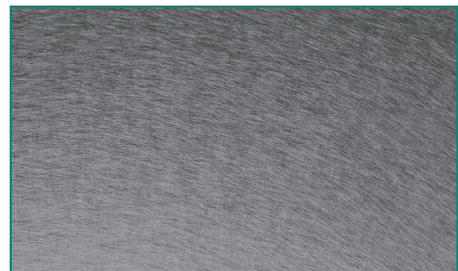
**LENGTHS**  
Standard widths are 2000 mm, 2500 and 3000 mm. Non-standard lengths available on request.

**THICKNESSES**  
Thicknesses do range from 0,8 to 2,0 mm depending on finish and pattern. Non-standard thicknesses available upon request.

# VORTEX™

VORTEX™ is a non directional polish, which brings to the fore the softer qualities of stainless steel in architectural design, through a diffusing effect at the material surface. The soft sheen resulting from the polishing process takes the specifier away from the historic and limiting constraints of the 240 silicon grit type flat polished steel products into new and exciting areas.

“Rimex offers a standard finish option, but can offer further control over the finish in the case of more specific requirements.” Introduction of coloured variants of these options brings added exclusivity to the product and individuality to the project.



## FORMS OF SUPPLY

**METALS**  
Stainless steel: grades including AISI 430 • 304 • 316 Other metals manufactured upon request.

**FINISHES**  
Stainless steel: 2B, bright annealed, patterned finishes, coloured stainless Steel [see ColourTex® Finishes].

**WIDTHS**  
Standard widths are 1000 mm and 1250 mm. Non-standard widths available upon request.

**LENGTHS**  
Standard widths are 2000 mm, 2500 and 3000 mm. Non-standard lengths available on request.

**THICKNESSES**  
Thicknesses do range from 0,8 to 5,0 mm depending on finish and pattern. Non-standard thicknesses available upon request.

# PRODUCT BENEFITS

## PATTERNED FINISHES

### AESTHETICS

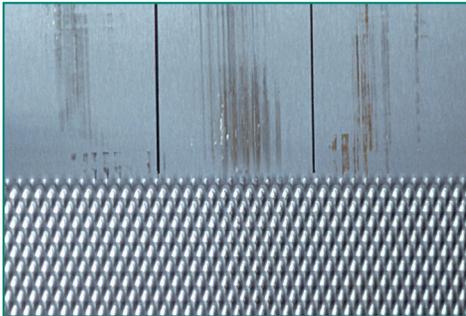
The Patterned Finishes provide a large selection of random and symmetrical designs that are modern and attractive in appearance.

### OIL CANNING

Oil canning can be reduced by using the Patterned Finishes to provide improved optical flatness making the product ideal for cladding systems.

### DURABILITY

The presence of a Patterned Finish will hide scratches, dents and other impact damage unlike plain flat and polished metals which too readily reveal the lightest of impact. The Patterned Finishes from Rimex are tried and tested, having been used for over 40 years because of their anti-vandal and durable properties.



Test sample illustrating the scratch resistance properties of Rimex's Patterned Finishes as compared to a satin polished finish.

### LONG TERM COST SAVINGS

As a direct consequence of the strength and durability benefits provided by the Patterned Finishes, long term cost savings are provided through reduced maintenance and replacement in applications such as elevators, columns, doors etc.

### LOW FRICTION SERVICES

The patterning process provides a reduced contact area so reducing friction problems common in food, drink and photographic machinery. This can significantly speed up production flow.

### HEAT INSULATION AND DISSIPATION

The appliance industry uses the Patterned Finishes because they provide heat insulation and dissipation advantages.

## WEIGHT SAVING

The patterning process increases the strength and rigidity of the of metal, enabling lighter gauges to be used with consequential cost and weight saving.

## REFLECTIVE SURFACES

The Patterned Finishes are used in the lighting industry to break up glare.

## COLOURTEX® FINISHES

### VIBRANT APPEARANCE

The ColourTex® Product is unique in colour and the perspective that it provides. Unlike painted or other coloured metal products that can be flat in appearance, ColourTex® is reflective, lively and makes a dynamic material for construction projects, retail and catering applications and miscellaneous product use.

### ADDITIONAL CORROSION RESISTANCE

The ColourTex® process has been shown to enhance the resistance of stainless steel to corrosive elements on exterior applications on buildings.

### SIGNS

The ColourTex® Finishes are ideal for signs where the colours are lively, vibrant and will not tarnish.



## T22 COLOURED FINISHES

The T22 range of dynamic coloured products offers an extended set of options to the ColourTex® (INCO) coloured products.

Unlike the living colour qualities of the ColourTex® range of products, the T22 range, which are produced via a deposition process, offer a more solid coloured effect, commonly available off the shelf in core thicknesses, which has proven ideally suited to shopfitting, interior design and signage industries.

## GRANEX™ FINISHES

### APPEARANCE

GRANEX™ is a matt finish that is ideal for subtle design applications.

GRANEX™ is a high quality non-reflective and non-directional finish.

### NON-REFLECTIVITY (REDUCED REFLECTIVITY)

The GRANEX™ finish. can be supplied in various levels of coarseness which provide different levels of reflectivity.

### CONSISTENT BEAD BLAST FINISH ON SHEET MATERIAL

Rimex is expert at raw material selection and the provision of finishes on metals. Most bead blast manufacturers are not used to manufacturing sheet bead blast product and selecting suitable raw material. As a consequence the consistency of finish can be poor. Rimex has this expertise with the result that GRANEX™ is a reliably consistent finish.

### RAW MATERIAL MANAGEMENT

With all the finishes manufactured by Rimex, raw material selection is crucial to the standard and quality of the final product that is supplied. Rimex are expert in material handling having been in the metal finishing industry since 1959.

## METALART™ FINISHES

### RANGE OF SELECTION

Rimex has over 50 standard MetalArt™ Finishes to select from plus.

### CUSTOM DESIGNS

The flexibility of the MetalArt™ Finishes mean that unique designs are easily and affordably created.

### COMBINATION FINISHES

The in-house manufacturing capabilities of Rimex means that multiple and combination finishes can be utilised to create designs on metal that are truly unique.



Leeds University Archive, GB-Leeds Rimex finish MIRROR Bronze ColourTex®



Columbia Twins, D - Hamburg Rimex finish 6WL T22 Prestige RosyGold ColourTex®

## Rimex Metals Group

w: [www.rimexmetals.com](http://www.rimexmetals.com)

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